

Polycore™ PETG-1312

Safety Data Sheet

according to Federal Register / Vol. 89, No. 98 / Monday, May 20, 2024 / Rules and Regulations
SDS Reference Number: CSSS-TCO-010-167275
Issue date: 3/28/2025 Revision date: 3/28/2025 Version: 1.0

SECTION 1 Identification

1.1. Product identifier

Product form : Article
Product name : Polycore™ PETG-1312

1.2. Other means of identification

No additional information available

1.3. Recommended use of the chemical and restrictions on use

Recommended use : 3D printing materials
Restrictions on use : Not available

1.4. Supplier's details

JF Polymers(Suzhou) Co., Ltd.
No. 7-1 Xinggang East Road, Changshu City, Jiangsu Province, China.
215500
T +86-512-42058005 - F +86-512-52096516
Support@polymaker.com

1.5. Emergency phone number

Emergency number : -
Only available during office hours (9:00a.m.-17:30p.m.)

SECTION 2 Hazard Identification

2.1. Classification of the substance or mixture

GHS US classification

Not classified

2.2. Label elements

GHS US labeling

No labeling applicable

2.3. Hazards associated with known or reasonably anticipated uses

No additional information available

2.4. Hazards not otherwise classified

No additional information available

2.5. Unknown acute toxicity

No additional information available

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SECTION 3 Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Article

Name	Product identifier	%	GHS US classification
1,4-Benzenedicarboxylic acid, 1,4-dimethyl ester, polymer	CAS-No.: 25038-91-9	35 – 40	Not classified
Thermoplastic Polyester	-	35 – 40	Not classified
Glass, oxide	CAS-No.: 65997-17-3	15 – 20	Carc. 1B, H350
Ethylene-octene copolymer compatibilizer	-	1 – 5	Not classified

Full text of hazard classes and H-statements : see section 16

SECTION 4 First aid measures

4.1. Description of necessary first-aid measures

First-aid measures general	: If you feel unwell, seek medical advice.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water.
First-aid measures after eye contact	: Rinse eyes with water as a precaution.
First-aid measures after ingestion	: Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms/effects, acute and delayed

Symptoms/effects after inhalation	: None under normal conditions. Dust of the product, if present, may cause respiratory irritation after an excessive inhalation exposure.
Symptoms/effects after skin contact	: None under normal conditions. Dust may cause irritation in skin folds or by contact in combination with tight clothing.
Symptoms/effects after eye contact	: None under normal conditions. Dust from this product may cause eye irritation.
Symptoms/effects after ingestion	: None under normal conditions.

4.3. Indication of immediate medical attention and special treatment needed, if necessary

Other medical advice or treatment	: Treat symptomatically.
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SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

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SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.

For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.
Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures : Evacuate unnecessary personnel.
Environmental precautions : Avoid release to the environment.

6.2. Methods and materials for containment and cleaning up

For containment : Using a clean shovel, put the material in a dry container and cover without compressing it.
Methods for cleaning up : Take up mechanically (sweeping, shoveling) and collect in suitable container for disposal.
Other information : Dispose of materials or solid residues at an authorized site.
For further information refer to section 13

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment. Avoid contact with skin and eyes.
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

7.2. Conditions for safe storage, including incompatibilities

Technical measures : Keep in a cool, well-ventilated place away from heat.
Storage conditions : Keep cool. Protect from sunlight. Keep container tightly closed.
Packaging materials : Store always product in container of same material as original container.

SECTION 8 Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures, such as personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:

Protective gloves

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Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):



SECTION 9 Physical and chemical properties

9.1. Basic physical and chemical properties

Physical state	: Solid
Color	: Depending on the color masterbatch
Odor	: odorless
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: Not applicable
Boiling point	: No data available
Flash point	: Not applicable
Flammability (solid, gas)	: Non flammable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: 1.3
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: Not applicable
Decomposition temperature	: No data available
Viscosity, kinematic	: Not applicable
Explosion limits	: Not applicable
Particle characteristics	: No data available

9.2. Data relevant with regard to physical hazard classes (supplemental)

No additional information available

SECTION 10 Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

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10.4. Conditions to avoid

Incompatible materials.

10.5. Incompatible materials

Strong oxidizing agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

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IARC group	Not applicable
National Toxicity Program (NTP) Status	Not applicable

Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/effects after inhalation	: None under normal conditions. Dust of the product, if present, may cause respiratory irritation after an excessive inhalation exposure.
Symptoms/effects after skin contact	: None under normal conditions. Dust may cause irritation in skin folds or by contact in combination with tight clothing.
Symptoms/effects after eye contact	: None under normal conditions. Dust from this product may cause eye irritation.
Symptoms/effects after ingestion	: None under normal conditions.

SECTION 12 Ecological information

12.1. Ecotoxicity

Ecology - general	: The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

Glass, oxide (65997-17-3)

LC50 96h - Fish [1]	> 1000 mg/l
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Glass, oxide (65997-17-3)

EC50 72h - Algae [1]	> 1000 mg/l
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12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Ozone	: Not classified
Fluorinated greenhouse gases	: No

SECTION 13 Disposal considerations

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Comply with applicable regulations for solid waste disposal. Disposal must be done according to official regulations.
Additional information	: Do not re-use empty containers.

SECTION 14 Transport information

In accordance with DOT / TDG / IMDG / IATA

14.1. UN number

Not regulated for transport

14.2. UN Proper Shipping Name

Proper Shipping Name (DOT)	: Not regulated
Proper Shipping Name (TDG)	: Not regulated
Proper Shipping Name (IMDG)	: Not regulated
Proper Shipping Name (IATA)	: Not regulated

14.3. Transport hazard class(es)

DOT
Transport hazard class(es) (DOT) : Not regulated

TDG
Transport hazard class(es) (TDG) : Not regulated

IMDG
Transport hazard class(es) (IMDG) : Not regulated

IATA
Transport hazard class(es) (IATA) : Not regulated

14.4. Packing group

Packing group (DOT) : Not regulated

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Packing group (TDG) : Not regulated
Packing group (IMDG) : Not regulated
Packing group (IATA) : Not regulated

14.5. Environmental hazards

Other information : No supplementary information available.

14.6. Transport in bulk

Not applicable

14.7. Special precautions for user

DOT

Not regulated

TDG

Not regulated

IMDG

Not regulated

IATA

Not regulated

SECTION 15 Regulatory information

15.1. Federal regulations

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SARA Section 311/312 Hazard Classes : Not applicable

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
1,4-Benzenedicarboxylic acid, 1,4-dimethyl ester, polymer	25038-91-9	Present	Active	XU;Y1
Thermoplastic Polyester		Not present	-	
Glass, oxide	65997-17-3	Present	Active	
Ethylene-octene copolymer compatibilizer		Not present	-	

15.2. International regulations

CANADA

1,4-Benzenedicarboxylic acid, 1,4-dimethyl ester, polymer (25038-91-9)

Listed on the Canadian DSL (Domestic Substances List)

Glass, oxide (65997-17-3)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

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National regulations

Glass, oxide (65997-17-3)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. State regulations

No additional information available

SECTION 16 Other information

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Revision date : 3/28/2025

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Full text of hazard classes and H-statements

H350	May cause cancer.
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Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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