

# Polycore™ PETG-1312

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878  
Reference number: CSSS-TCO-010-167274  
Issue date: 08/04/2025 Revision date: 08/04/2025 Version: 1.0

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Article  
Product name : Polycore™ PETG-1312  
Additional identification : Nanoform is NOT covered by this SDS.  
UFI : N/A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Use of the substance/mixture : 3D Printing materials

##### 1.2.2. Uses advised against

Restrictions on use : Not available

#### 1.3. Details of the supplier of the safety data sheet

JF Polymers(Suzhou) Co., Ltd.  
No. 7-1 Xinggang East Road, Changshu City, Jiangsu Province, China.  
215500  
T +86-512-42058005, F +86-512-52096516  
[Support@polymaker.com](mailto:Support@polymaker.com)

#### 1.4. Emergency telephone number

Emergency number : -  
Only available during office hours (9:00a.m.-17:30p.m.)

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

##### Adverse physicochemical, human health and environmental effects

To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice.

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

No labelling applicable

#### 2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII  
This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII  
Contains no PBT and/or vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

### SECTION 3: Composition/information on ingredients

#### 3.1. Substances

Not applicable

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### 3.2. Article

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
1,4-Benzenedicarboxylic acid, 1,4-dimethyl ester, polymer	CAS-No.: 25038-91-9	35 – 40	Not classified
Thermoplastic Polyester	-	35 – 40	Not classified
Glass, oxide	CAS-No.: 65997-17-3 EC-No.: 266-046-0	15 – 20	Carc. 1B, H350
Ethylene-octene copolymer compatibilizer	-	1 – 5	Not classified

Full text of H- and EUH-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general	: If you feel unwell, seek medical advice.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water.
First-aid measures after eye contact	: Rinse eyes with water as a precaution.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: None under normal conditions. Dust of the product, if present, may cause respiratory irritation after excessive inhalation exposure.
Symptoms/effects after skin contact	: None under normal conditions. Dust may cause irritation in skin folds or by contact in combination with tight clothing.
Symptoms/effects after eye contact	: None under normal conditions. Dust from this product may cause eye irritation.
Symptoms/effects after ingestion	: None under normal conditions.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam.
Unsuitable extinguishing media	: Do not use a heavy water stream.

### 5.2. Special hazards arising from the substance or mixture

Fire hazard	: No fire hazard.
Explosion hazard	: No direct explosion hazard.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.

### 5.3. Advice for firefighters

Firefighting instructions	: Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material damage.
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### 6.1.1. For non-emergency personnel

- Protective equipment : Wear recommended personal protective equipment.  
Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes.

### 6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".  
Emergency procedures : Evacuate unnecessary personnel.

### 6.2. Environmental precautions

Avoid release to the environment. Do not allow to enter drains or water courses.

### 6.3. Methods and material for containment and cleaning up

- For containment : Using a clean shovel, put the material in a dry container and cover without compressing it.  
Methods for cleaning up : Take up mechanically (sweeping, shovelling) and collect in suitable container for disposal.  
Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

- Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.  
Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment. Avoid contact with skin and eyes.  
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Keep in a cool, well-ventilated place away from heat.  
Storage conditions : Keep cool. Protect from sunlight. Keep container tightly closed.  
Packaging materials : Store always product in container of same material as original container.  
Storage class (LGK, TRGS 510) : LGK 13 - Non-combustible solids

Joint storage table

LGK 1	LGK 2A	LGK 2B	LGK 3	LGK 4.1A
LGK 4.1B	LGK 4.2	LGK 4.3	LGK 5.1A	LGK 5.1B
LGK 5.1C	LGK 5.2	LGK 6.1A	LGK 6.1B	LGK 6.1C
LGK 6.1D	LGK 6.2	LGK 7	LGK 8A	LGK 8B
LGK 10	LGK 11	LGK 12	LGK 13	LGK 10-13

- Joint storage not permitted for : LGK 1, LGK 6.2, LGK 7  
Joint storage with restrictions permitted for : LGK 4.1A, LGK 5.1C  
Joint storage permitted for : LGK 2A, LGK 2B, LGK 3, LGK 4.1B, LGK 4.2, LGK 4.3, LGK 5.1A, LGK 5.1B, LGK 5.2, LGK 6.1A, LGK 6.1B, LGK 6.1C, LGK 6.1D, LGK 8A, LGK 8B, LGK 10, LGK 11, LGK 12, LGK 13, LGK 10-13

### 7.3. Specific end use(s)

No additional information available

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### 8.1.1 National occupational exposure and biological limit values

<b>Glass, oxide (65997-17-3)</b>	
<b>EU - Binding Occupational Exposure Limit (BOEL)</b>	
Local name	Refractory ceramic fibres: Glass, oxide, chemicals
BOEL TWA	0,3 fibers/mL

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### Glass, oxide (65997-17-3)

Regulatory reference

DIRECTIVE (EU) 2019/130 (amending Directive 2004/37/EC)

#### 8.1.2. Recommended monitoring procedures

No additional information available

#### 8.1.3. Air contaminants formed

No additional information available

#### 8.1.4. DNEL and PNEC

No additional information available

#### 8.1.5. Control banding

No additional information available

### 8.2. Exposure controls

#### 8.2.1. Appropriate engineering controls

##### Appropriate engineering controls:

Ensure good ventilation of the work station.

#### 8.2.2. Personal protection equipment

##### Personal protective equipment:

Wear recommended personal protective equipment.

##### Personal protective equipment symbol(s):



##### 8.2.2.1. Eye and face protection

###### Eye protection:

Safety glasses

##### 8.2.2.2. Skin protection

###### Skin and body protection:

Wear suitable protective clothing

###### Hand protection:

Protective gloves

##### 8.2.2.3. Respiratory protection

###### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

##### 8.2.2.4. Thermal hazards

No additional information available

#### 8.2.3. Environmental exposure controls

##### Environmental exposure controls:

Avoid release to the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: Depending on the color masterbatch
Odour	: odourless.
Odour threshold	: Not available
Melting point	: Not available
Freezing point	: Not applicable

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Boiling point	: Not available
Flammability	: Non flammable.
Explosive limits	: Not applicable
Lower explosion limit	: Not applicable
Upper explosion limit	: Not applicable
Flash point	: Not applicable
Auto-ignition temperature	: Not applicable
Decomposition temperature	: Not available
pH	: Not available
pH solution	: Not available
Viscosity, kinematic	: Not applicable
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: 1,3
Relative vapour density at 20°C	: Not applicable
Particle size	: Not available

### 9.2. Other information

#### 9.2.1. Information with regard to physical hazard classes

No additional information available

#### 9.2.2. Other safety characteristics

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

Incompatible materials.

### 10.5. Incompatible materials

Strong oxidizing agents.

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified

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STOT-repeated exposure : Not classified  
Aspiration hazard : Not classified

### 11.2. Information on other hazards

#### 11.2.1. Endocrine disrupting properties

Adverse health effects caused by endocrine disrupting properties : The substance/mixture has no endocrine disrupting properties.

#### 11.2.2. Other information

No additional information available

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.  
Hazardous to the aquatic environment, short-term (acute) : Not classified  
Hazardous to the aquatic environment, long-term (chronic) : Not classified

Glass, oxide (65997-17-3)	
LC50 96h - Fish [1]	> 1000 mg/l
EC50 72h - Algae [1]	> 1000 mg/l

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

No additional information available

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

Polycore™ PETG-1312
This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII
This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

### 12.6. Endocrine disrupting properties

Adverse effects on the environment caused by endocrine disrupting properties : The substance/mixture has no endocrine disrupting properties.

### 12.7. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Regional waste regulation : Disposal must be done according to official regulations.  
Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.  
Sewage disposal recommendations : Disposal must be done according to official regulations.  
Product/Packaging disposal recommendations : Comply with applicable regulations for solid waste disposal. Disposal must be done according to official regulations.  
Additional information : Do not re-use empty containers.  
HP Code : HP7 - "Carcinogenic:" waste which induces cancer or increases its incidence

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### SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number or ID number</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
<b>14.2. UN proper shipping name</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
<b>14.3. Transport hazard class(es)</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
<b>14.4. Packing group</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
<b>14.5. Environmental hazards</b>				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available				

#### 14.6. Special precautions for user

##### Overland transport

Not regulated

##### Transport by sea

Not regulated

##### Air transport

Not regulated

##### Inland waterway transport

Not regulated

##### Rail transport

Not regulated

#### 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

##### 15.1.1. EU-Regulations

###### REACH Annex XVII (Restriction List)

Not applicable.

###### REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

###### REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

###### PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

###### POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

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### Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

### Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

### Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

### 15.1.2. National regulations

#### Germany

Employment restrictions : Observe restrictions according Act on the Protection of Working Mothers (MuSchG).  
Observe restrictions according Act on the Protection of Young People in Employment (JArbSchG).  
Water hazard class (WGK) : WGK 1, Slightly hazardous to water (Classification according to AwSV, Annex 1).  
Major Accidents Ordinance (12. BImSchV) : Is not subject to the Major Accidents Ordinance (12. BImSchV)

#### Netherlands

ABM category : A(4) - low hazard for aquatic organisms, may have longterm hazardous effects in aquatic environment  
SZW-lijst van kankerverwekkende stoffen : Glass, oxide is listed  
SZW-lijst van mutagene stoffen : Glass, oxide is listed  
SZW-lijst van reprotoxische stoffen – Borstvoeding : None of the components are listed  
SZW-lijst van reprotoxische stoffen – Vruchtbaarheid : None of the components are listed  
SZW-lijst van reprotoxische stoffen – Ontwikkeling : None of the components are listed

#### Denmark

Danish National Regulations : The requirements from the Danish Working Environment Authorities regarding work with carcinogens must be followed during use and disposal

#### Switzerland

Storage class (LK) : NG - Non-hazardous

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

Abbreviations and acronyms:	
ACGIH	American Conference of Government Industrial Hygienists
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
CAS-No.	Chemical Abstract Service number
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
COD	Chemical oxygen demand (COD)
CSA	Chemical safety assessment
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level

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<b>Abbreviations and acronyms:</b>	
EC-No.	European Community number
EC50	Median effective concentration
ED	Endocrine disruptor
EN	European Standard
EWC	European waste catalogue
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
Log Kow	Partition coefficient n-octanol/water (Log Kow)
Log Pow	Partition coefficient n-octanol/water (Log Pow)
MAK	maximum workplace concentration
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
N.O.S.	Not Otherwise Specified
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
OSHA	Occupational Safety & Health Administration
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
PPE	Personal protection equipment
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
TF	Technical function
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
TWA	Time Weighted Average
VOC	Volatile Organic Compounds
vPvB	Very Persistent and Very Bioaccumulative
UFI	Unique Formula Identifier

<b>Full text of H- and EUH-statements:</b>	
Carc. 1B	Carcinogenicity, Category 1B
H350	May cause cancer.

SDS-EU

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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