

### Power Level Setting Recommendation for Polymaker Filaments

Material	Product Name	Power Level 1	Power Level 2	Power Level 3
PLA	PolySonic™ PLA	√	x	x
	PolySonic™ PLA Pro	√	x	x
	PolyTerra™ PLA (1.75mm)	√	√	√
	PolyTerra™ PLA (2.85mm)	√	x	x
	PolyTerra™ PLA+ (1.75mm)	√	√	√
	PolyTerra™ PLA+ (2.85mm)	√	x	x
	PolyTerra™ PLA Edition R (1.75mm)	√	√	√
	PolyTerra™ PLA Edition R (2.85mm)	√	x	x
	PolyLite™ PLA (1.75mm, Except for Silk Color)	√	√	√
	PolyLite™ PLA (1.75mm, Silk Color)	√	x	x
	PolyLite™ PLA (2.85mm)	√	x	x
	PolyLite™ PLA-CF (1.75mm)	√	√	√
	PolyLite™ PLA-CF (2.85mm)	√	x	x
	PolyLite™ PLA Pro (1.75mm)	√	√	√
	PolyLite™ PLA Pro (2.85mm)	√	x	x
	PolyLite™ LW-PLA (1.75mm)	√	√	√
	PolyLite™ LW-PLA (2.85mm)	√	x	x
	PolyLite™ CosPLA (1.75mm)	√	√	√
	PolyLite™ CosPLA (2.85mm)	√	x	x
	PolyMax™ PLA (1.75mm)	√	√	√
	PolyMax™ PLA (2.85mm)	√	x	x
	PolyWood™ (1.75mm)	√	√	√
	PolyWood™ (2.85mm)	√	x	x
Polymaker Draft PLA (1.75mm)	√	√	√	
Polymaker Draft PLA (2.85mm)	√	x	x	

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Material	Product Name	Power Level 1	Power Level 2	Power Level 3
PETG	PolyLite™ PETG	△	√	√
	PolyMax™ PETG	△	√	√
	PolyMax™ PETG-ESD	△	√	√
ABS	PolyLite™ ABS	△	√	√
ASA	PolyLite™ ASA	△	√	√
PC	PolyLite™ PC	△	△	√
	PolyMax™ PC	△	△	√
	PolyMax™ PC-FR	△	△	√
	Polymaker PC-ABS	△	△	√
	Polymaker PC-PBT	△	△	√
PA (Nylon)	PolyMide™ CoPA	△	△	√
	PolyMide™ PA612-CF	△	△	√
	PolyMide™ PA6-CF	△	△	√
	PolyMide™ PA6-GF	△	△	√
	PolyMide™ PA12-CF	△	△	√
TPU	PolyFlex™ TPU90	△	√	√
	PolyFlex™ TPU95	△	√	√
	PolyFlex™ TPU95-HF	△	√	√
PVB	PolySmooth™	△	√	×
	PolyCast™	△	√	×
PVA	PolyDissolve™ S1	△	△	√
Blend	PolySupport™ (1.75mm)	√	√	√
	PolySupport™ (2.85mm)	√	×	×
	PolySupport™ for PA12	△	△	√

**Note**

√ means the Power Level is recommended to use

△ means the Power Level isn't recommended to use. If used, it will result in bad drying result, but material deformation.

× means the Power Level is prohibit. If used, it will cause the filament to soften and deform.