

SAFETY DATA SHEET

According to Work Health and Safety Regulations 2011 and National Model Code of Practice for the preparation of Safety Data Sheets for Hazardous Chemicals

Version 1.0

Issue date: 09/07/2019 Revision date: 09/07/2019

SDS Record Number: CSSS-TCO-010-131601

1. Identification of the material and supplier

Material name: PolyMide™ CoPA

Other Names:

Recommended use: 3D Printing Filament.

Manufacturer:

Supplier(Manufacturer): JF Polymers (Suzhou) Co., Ltd.

Address: Building 6&7&11, No.2, Hai Cheng Road, Chang Shu Economic & Technological

Development Zone, 215513, People's Republic of China

Contact person(E-mail): Zhenggang Cai (zhenggang.cai@polymaker.com)

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Importer

Company name:

Address:

Contact person(E-mail):

Telephone:

Fax:

Emergency number:

2. Hazards identification

GHS classification:

Physical hazards: Not classified
Health hazards: Not classified
Environmental hazards: Not classified

GHS label elements:

Hazard Pictograms: : No hazard pictogram is used. **Signal word:** No signal word is used.

Hazard statement: Not applicable.

Precautionary statement:

Prevention:
Response:
Not applicable.
Storage:
Not applicable.
Not applicable.
Not applicable.
Not applicable.
Not applicable.
Not applicable.

3. Composition/information on ingredients					
Components	CAS No.	Percent			
Calcium chloride	10043-52-4	> 0.5%			

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4. First aid measures

Inhalation: If breathed in, move person into fresh air. If not breathing give artificial respiration.

Skin: Wash off with soap and plenty of water.

Eye: Flush eyes with water as a precaution.

Ingestion: Never give anything by mouth to an unconscious person. Rinse mouth with water.

Notes to physician: Treat symptomatically.

5. Fire-fighting measures

Suitable extinguishing media: Use extinguishing measures that are appropriate to local circumstances and the

surrounding environment.

Extinguishing media which must not be

used for safety reasons:

Not available.

Specific hazards arising from the

chemical: Fire Fighting: In case of fire, the following can be released: carbon monoxide, carbon dioxide.

Fire-fighters should wear appropriate protective equipment and self-contained

breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

HAZCHEM code None.

6. Accidental release measures

Personal precautions: Provide adequate ventilation. Avoid breathing dust. Refer to section 8 of SDS for

personal protection details.

Containment procedures:Do not let product enter drains.

Methods for cleaning up: Sweep up and shovel. Keep in suitable, closed and properly labelled containers for

disposal.

7. Handling and storage

Precautions for safe handling: Avoid contact with skin and eyes. Avoid inhalation of vapor. Keep away from sources of

ignition - No smoking. Take measures to prevent the buildup of electrostatic charge. Do not eat, drink and smoke in work areas. Wash hands after use. Remove contaminated

clothing and protective equipment before entering eating areas.

Storage: Keep container tightly closed in a dry and well-ventilated place. Containers which are

opened must be carefully resealed and kept upright to prevent leakage.

8. Exposure controls/personal protection

Control parameters

Occupational exposure limits
No exposure limits noted for ingredient(s).

Biological limit values:No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls: Use process enclosures, local exhaust ventilation or other engineering controls to keep

worker exposure to airborne contaminants below any recommended or statutory limits.

Personal protective equipment:

Eye/face protection: Wear safety glasses with side shields (or goggles).

Skin protection: Wear protective clothing.

Respiratory protection: Respiratory protection is not required. Where protection is desired, use multi-purpose

combination (US) or type ABEK (EN 14387) respirator cartridges. Use respirators and components tested and approved under appropriate government standards such as

NIOSH (US) or CEN (EU).

Hand protection: For prolonged or repeated contact use protective gloves.

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9. Physical and chemical properties

Appearance:

Physical state: Solid Form: Solid

Color: Beige yellow
Odor: Not available
Odour threshold: Not available
PH: Not available

Melting point/Freezing point: 190 °C

Initial boiling point and boiling range:Not availableFlash point:Not availableEvaporation rate:Not availableFlammability (solid, gas):Not availableUpper/lower flammability or explosiveNot available

limits:

Vapor pressure:Not availableVapor density:Not available

Relative Density: 1.10

Insoluble in water Solubility (H2O): Partition coefficient (n-octanol/water): Not available Auto-ignition temperature: Not available **Decomposition temperature:** Not available Viscosity, dynamic: Not available Organic solvents: Not available Water: Not available Not available VOC (EC): Not available Solids contents: Not available Molecular Formula: Not available **Molecular Weight:**

10. Stability and reactivity

Reactivity: The substance is stable under normal storage and handling conditions.

Chemical stability: Stable at room temperature in closed containers under normal storage and handling

conditions.

Possibility of hazardous reactions: No dangerous reactions known.

Conditions to avoid:Incompatible materials.Incompatible materials:Strong oxidizing agents

Hazardous decomposition products: Carbon monoxide, carbon dioxide.

11. Toxicological information

Toxicological data:

Acute toxicity:

Not available LD50(Oral, Rat): LD50(Dermal, Rabbit): Not available LC50(Inhalation, Rat): Not available Skin corrosion/Irritation: No data available. Serious eye damage/irritation: No data available. Respiratory or skin sensitization: No data available. Germ cell mutagenicity: No data available. Carcinogenicity: No data available.

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Reproductive toxicity: No data available. No data available. STOT- single exposure: STOT-repeated exposure: No data available. Aspiration hazard: No data available.

Other information This product has no known adverse effect on human health.

12. Ecological information

Toxicity:

Acute t	oxicity	Time	Species	Method	Evaluation	Remarks
LC50	N/A	96h	Fish	OECD 203	N/A	N/A
EC50	N/A	48h	Daphnia	OECD 202	N/A	N/A
EC50	N/A	72h	Algae	OECD 201	N/A	N/A

Persistence and degradability: Not available. Bioaccumulative potential: Not available. Mobility in soil: Not available.

Other adverse effects: No other adverse environmental effects (e.g. ozone depletion, photochemical ozone

creation potential, endocrine disruption, global warming potential) are expected from

this component.

13. Disposal considerations

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Disposal methods:

Waste from residues/unused products: Dispose of in accordance with local regulations. Empty containers or liners may retain

some product residues. This material and its container must be disposed of in a safe

manner (see: Disposal instructions).

Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or

disposal. Since emptied containers may retain product residue, follow label warnings

even after container is emptied.

14. Transport information

ADG

UN number Not regulated Not regulated Proper shipping name **Hazard class** Not regulated **Packing group** Not regulated Not regulated Labels required

Read safety instructions, SDS and emergency procedures before handling. Special precautions

IATA

UN number Not regulated Proper shipping name Not regulated Hazard class Not regulated Packing group Not regulated

Special precautions Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number Not regulated Proper shipping name Not regulated Not regulated **Hazard class** Packing group Not regulated

Environmental hazards

Marine pollutant Nο

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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code:

Not regulated

15. Regulatory information

Safety, health and environmental regulations

National regulations

Australia Medicines & Poisons Appendix A/B/D/E/F/G/H/I/J/K / Australia Medicines & Poisons Schedule 2/3/4/5/6/7/8/9/10

Poisons schedule number not allocated.

Australia National Pollutant Inventory (NPI): Threshold quantity

Calcium Chloride (CAS 10043-52-4) 10 TONNES/YR Threshold Category: 1

High Volume Industrial Chemicals (HVIC)

Calcium Chloride (CAS 10043-52-4) 1000 - 9999 TONNES See the regulation for additional information.

Importation of Ozone Deleting Substances (Customs(Prohibited imports) Regulations 1956, Schedule 10)

Not listed.

National Pollutant Inventory (NPI) substance reporting list

Not listed.

Prohibited Carcinogenic Substances

Not regulated.

Prohibited Substances (National Model Regulation for the control of Workplace Hazardous Substances, Schedule 2

NOHSC:1005 (1994) as amended)

Not listed.

Resricted Importation of Organochlorine Chemicals (Customs(Prohibited Imports) Regulations 1956, Schedule 9)

Not listed.

Restricted Carcinogenic Substances

Not regulated.

International regulations

Stockholm Convention

Not applicable

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

Inventory status:

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Not available
Canada	Domestic /Non-Domestic Substances List (DSL) /(NDSL)	Not available
China	Inventory of Existing Chemical Substances in China (IECSC)	Not available
Europe	European Inventory of Existing Commercial/ Notified Chemical	Not available
	Substances (EINECS) / (ELINCS)	
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Not available
Korea	Existing Chemicals List (ECL)	Not available
New Zealand	New Zealand Inventory	Not available
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Not available
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Not available

^{*}A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

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A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by

16. Other information

Version 1.0 Indication of changes: **Training instructions:** Not applicable.

Further information: This information is based upon the present state of our knowledge. This MSDS has been compiled

and is solely intended for this product.

Notice to reader: Employers should use this information only as a supplement to other information gathered by them,

and should make independent judgment of suitability of this information to ensure proper use and

protect the health and safety of employees.

This information is furnished without warranty, and any use of the product not in

this Safety Data Sheet, or in combination with any other product or process;

the user.

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